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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
FRACTIONAL  $\pm 1/32"$  ( $\pm .8$  mm)  
2 DECIMAL PLACES  $\pm .01"$  ( $\pm .3$  mm)  
3 DECIMAL PLACES  $\pm .005"$  ( $\pm .13$  mm)  
4 DECIMAL PLACES  $\pm .0005"$  ( $\pm .013$  mm)  
ANGLE  $\pm 30$  MIN.

UNLESS OTHERWISE SPECIFIED ALL MACHINED SURFACES TO BE 63 $\sqrt{2}$  OR BETTER.  
REMOVE ALL UNNECESSARY SHARP EDGES.

SUPPLIER:



ACAF SYSTEMS, Inc.

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DRAWN BY / DATE / DESIGNED BY / DATE  
LER / 5/2/2024 / DBM / 5/2/2024

DWG. UNIT / DRAWING STATUS:  
INCH. / FOR REVIEW

TITLE:

NITROGEN CONTROL ASSEMBLY

SCALE: NTS	DRAWING NO.: N-ASSY-FT-002	C.A.D. REV. 0
SHEET: 1 OF 1		